MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

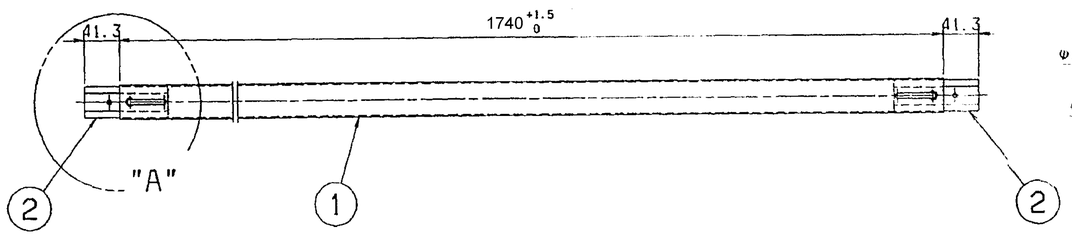
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

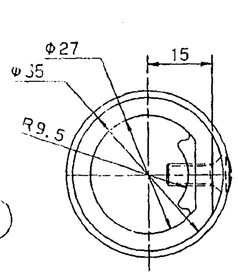
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) | QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

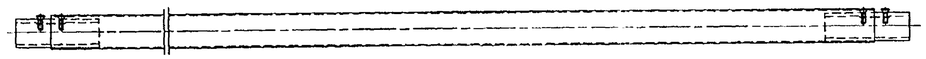
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

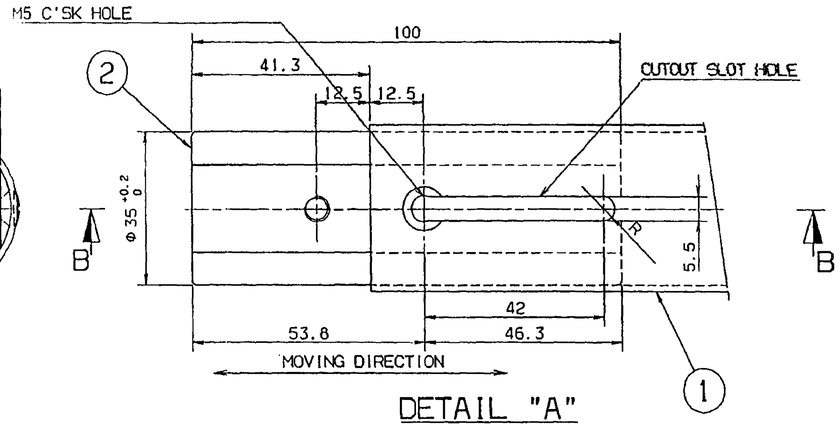
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: PRODUCTION

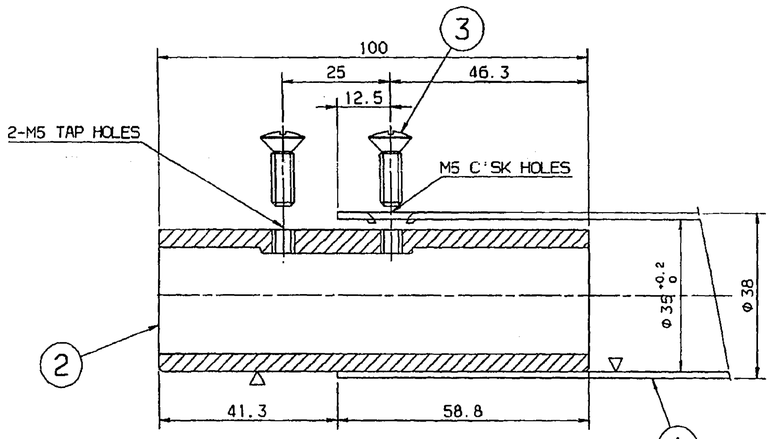








DETAIL "A"



SECTION B-B

UNCONTROLLED

NOTE:

1. ASSEMBLY SHALL CONFORM TO PTS DOC. No. GR/TD/3015.
2. THE FIRST REMOVAL PREVAILING TORQUE OF NYLOK IS 3.5 kg.cm FOR M5 SCREW.

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S / MATERIAL	Wt. (Kg)
3	4	RFS8160516	HEX. SOCKET RAISED CSK HEAD SCREW WITH PRE APPLIED NYLOK BLUE PATCH	M5x16	IS: 7486-2005. FOR HEX SOCKET M4 HEAD IS: 6761-94 / MATL: IS: 1367-(P14)-84, GR:A2-70	
2	2	909-29030-02	JOINT, PIN	Φ35	SUS 304	
1	1	909-29030-01	PIPE	Φ38x1.5THK	SUS-304	

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
1	REVISED AND REDRAWN ECN No: 90900411	29/04/15	PURUSHOTH	KP	PVG

PRODUCT	DMRC BG METRO CARS
REF DRG	–
MATERIAL	–
HEAT TREAT.	–
SURFACE TREAT.	–
TITLE	GRAB RAIL (L)
APPD	AMIT BANERJEE 19/06/2008
REVD	BMT 19/06/2008
CHKD	BMT 19/06/2008
DRWN	JAGADEESH 15/05/2008
SCALE	NTS
SHEET	1 OF 1
Wt.(Kg)	–
BEML LIMITED	NEW FRONTIERS, NEW DREAMS
DRG No.	909-29030
ALT	1

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												

SURFACE ROUGHNESS

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